

Ahmad Ali Nassir Asiri

Personal Number: +966 532636447

E-mail Address: 0532636447slom@gmail.com
Hlpf.20132044@gmail.com

Home Address: Al Hamrah Jubail
Jazan-AL Darb



CAREER OBJECTIVE:

To gain a dynamic and challenging role in the field of Petrochemical, Plastic industry or manufacturing set-up that will offer me the best opportunity for further development of my abilities, skills and knowledge in an established firm with long term career growth.

SUMMARY OF QUALIFICATIONS:

- 3 years of experience in Plastic industry.
(Molding processes & different kinds of plastic injection polymers, Continuous Improvements, Good documentation practice.)
- 2 years Studying and Training with diploma for plastic fabrication technology at Higher Institute for Plastics fabrication (HIPF) with GPA **4.87** out 5.
- 1 year as a an operator for petrochemical conversion company
- Proficient in Microsoft Application

WORK EXPERIENCE:

Company name : Petro Chemical Conversion Company Ltd.
Address : Al Jubail II, Industrial city, Kingdom of Saudi Arabia
Inclusive Date : February 9, 2015 – Up to Present (1yrs)
Position : **Injection Molding operator / Injection Blow Molding Operator**
Department : Caps and Closure plant & Medical Pharma plant
Plant certification: ISO 22000(food safety management system)
Machine handled: Milacron injection machines (110,180,350,450tons)
Haitian injection machines (200,320,530,600tons)

Job Description

- Follow procedure to produce product that meets all quality standards.
- Complete all training program that ensure the highest quality of product.
- Participate in continuous improvement teams and effort for IM, IBM and extrusion equipment.
- Responsible for completing and documenting quality control activities in a timely manner.
- Provide support and assistance for more than one line depending on production demands.
- Assist supervisors in the trouble shooting of the machine during unstable run of the machine during operations.

Production stage:

Henkel capCC40ML & SOSO cap production -machine operator.

Online trainings:

“Skill builder and Paulson” for plastic Injection molding training.

STUDIES ACCOMPLISHMENT:

Jan , 2016- HIPF Japan study tour(Toyota & Mitsubishi) .

2015-2016(February-April) 3months Internship program at petrochemical conversion

2015 Key English Test (KET) Certificate from British council with Level A1

Skills & Abilities earn at HIPF:

- Basic skills of Windows, Microsoft Word, Excel, PowerPoint, Internet & E-mail.
- Training on Safety engineering, accidents its causes & prevention, the principle of 5S and safe operation procedures for operation of plastic processing machines & good shop floor practices.
- Training on the basics of machinery, daily machine inspection guide.
- Mastering the basic skills of Sheet-Thermoforming and preventive machine maintenance.
- Mastering the basic skills of Plastics test methods including sample preparation, for example; Micrometer, Vernier, tensile, flexural, impact & tear tester. Thermal test including MFR. DTUL & heat sealing. Optical test including Gloss, color & Haze tester.
- Mastering the basic skills of Injection molding including mold change, Parameter setting & molding defects & possible countermeasures using PP, ABS, PE,PC,PMMA, & TPE materials.
- Secondary fabrication techniques like PAD printing, hot-stamping, ultrasonic welding & automatic screw driving.
- Mastering the basic skills of Blow Molding including Machine Operation, Mold & Tooling change Over & Set-Up, Changing Material & Master Batch, Mold & Machine Maintenance ,Machine & Process Troubleshooting, Product Quality Testing, Auxiliary equipment & process recycling, Other related process, stretch blow molding process using two stage machines.
- (HUSKY & SIDEL), testing procedure for performs & PET bottles.
- Mastering the basic skills of Blown Film including machine Operation, Production set-up, troubleshooting, Production with Quality control, Preventive maintenance by using LLDPE, LDPE & HDPE material. Also working principle of bag making machine & recycling machine.
- Mastering the basic skills of Pipe Extrusion including operation of Pipe extrusion machine & techniques of HDPE, PP & PVC pipe processing, recycling, operation of crusher & palletize. Analyzing the basic characteristics of Pipes & reporting methods in a plastic pipe production set up.

Petrochemical Conversion Company online and classroom safety trainings:



PERSONAL DATA

Birthday:	Abril 27, 1992
Place of Birth:	Khamis Mushait
Age:	25yrs.old
Nationality:	Saudi
Height:	175cm
Weight:	89 kg
Sex:	Male.
Civil Status:	Single

CHARACTER REFERENCES

Wayne Dickinson IMBM plant manager
P.O. Box 11660 - Jubail Industrial City 31961 - Kingdom of Saudi Arabia
Tel: +966 (0) 13 356 4138
Mobile: +966 (0) 56 768 2441 Relationship: My Boss

Jimmy Muncal

IMBM production superintendent /FSTL
P.O. Box 11660 - Jubail Industrial City 31961 - Kingdom of Saudi Arabia
Tel: 03-356-4150 EX: 4866
Mobile: +966582199152 Relationship: My Boss

I hereby certify that the above information is true and correct to the best of my knowledge
And belief that, I have not withheld any pertinent facts or information.

Sincerely Yours,

Ahmad Ali Asiri